June-20-12 2:48	8:52 PM						~/()								9-
Item ID: Revision ID:	D3048-I				A	ccept	*N9() ()	040	100) *	Setup	Start	i V	S1*
Item Name:	Doubler												Stop	*N	S2*
Start Date:	20/06/2012	Start Q	ty: 2.00	*2	*		Cust I	tem I	D:						
Required Date:	04/07/2012	Req'd Q	ty: 2.00	*2	*		Custo	mer:							
Reference:			•	•		•									
Approvals:	Process Pla	an:M	, 5	Date: \U	a\20	Tooling:		Da	ite:	-	F	Run	Start Stop	1/1	R1*
*	QC:			Date:	· · · · · · · ·	SPC (Y/N):	·	. Da	ite:	-			эгор	*N	R2*
Sequence ID/ Work Center II)	Operation Descript			A 1 A - A 1 - A - A - A - A - A - A - A	Set Up/ Run Hours	Tool	ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	vision Nbr		L			,4.	****		-	0				
D3048	Rev	/ A2		•											
100						0.00									
100 Waterjet	ر هموند نبت اور	FLOW WA	Memo	·		0.00 "₹ 1								1B12-	6-26
FLOW CNC Waterje					vg Rev:	A 2 Prog Rev: A 2	2_2-								
110		QC2- Inspe	ect parts off m	achine FAI/FAIB	jagger	0.00									
110 _{QC}		,	Memo		-	0.00	•							<u>[B 1</u>	2.6-2
Quality Control				<i>₽</i> ²		-3									
				1											
120		QC8- Inspe	ect parts - seco	and check		0.00									
120 QC Quality Control			Memo	3^		0.00 Dizlace	(6)				T2	<u> </u>	 -		

Dart Ae	rospace	e Ltd						<
W/O:			WO	RK ORDER CHANGE	S			
DATE	STEP	PRO	CEDURE CHAI	IGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·					:	
		· ·						
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	lo DQA:	Date: _	
	R	esolution:	Disposition); <u></u>	QA: N/C Clo	sed:	Date: _	
NCR:		\	VORK ORDE	R NON-CONFORMA	NCE (NCR)			
5475	0.777	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
							1	
	1		1 1		1	1	1	

Section A Initial Chief Eng Section A Section C Chief Eng Section

Work Orde June-20-12 2:46		098		*860	198*							Page 2	!
Item ID: Revision ID: Item Name:	D3048-1 Doubler			Accept	*N900	040	1100)*	Setup	Start Stop	*N:	S1* S2*	
Start Date: Required Date: Reference:	20/06/2012 04/07/2012	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	ID:							
Approvals:		in:	Date:			ate:			Run	Start Stop	*N *N	R1* R2*	
Sequence ID/ Work Center II 130 *120* Brake NC Brake NC)	Operation Description NC BRAKE Memo Form on CN	IC Brake per Dwg D3048	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	t Rejo Qty		Reject Number	Insp. Stamp	01/04/
*140 *140 HandFinish Hand Finishing		Chemical Conversion Co	oat per QSI005 4.1	0.00					7	Ja	13.4	F. [].	*1
150 *150* QC		QC5- Inspect part comple	eteness to step on W/O	0.00 AS 27 3.69								·	
Quality Control		Memo		0.00 13 4	И								

Dart Aerospace

Dart Ae	<u> </u>						~~~			
w/o: &(0098			W	VORK ORDER CHANGE	<u> </u>				
DATE	STEP		PROC	EDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		L								
Part No	D306	1221			\leq) Lah	NAD. Vaa	No DO	کرز کر کار	$ar{\mathbb{Q}}$ Date: $ar{\mathbb{Z}}$	3/20/12
	200	70-1	_ PAR_#:	_ Fault Ca	tegory: Two tab	NCR: Yes		4.223	1 Date: _	10 120
•	(Section)	esolution: 13	PAR #:			QA: NC C			Date: _	1 1
	(Section)	. 1	2504	_ Disposit		QA: NC C	osed:	H		1 1
NCR:	Re	esolution: 13	2504 W	Disposit	ion: Scel	QA: N/C C	osed:	H	Date:	34/16
	(Section)	. 1	WO on of NC	Disposit	ion: Scale	QA: NC C	osed:	ation		1 1
NCR: DATE	STEP	Description Section	WO on of NC	Initial Chief Eng	DER NON-CONFORMAN Corrective Action Section Action Description Chief Eng	QA: N/C C	Verific	ation	Approval Chief Eng	Approval
NCR:	Re	Description: 13. Description Section 1 part we out of to	on of NC	Disposit ORK ORI Initial Chief Eng	DER NON-CONFORMAN Corrective Action Section Action Description Chief Eng Scrap a destroy No replace	QA: N/C C	Verific	cation on C	Approval Chief Eng	Approval QC Inspector
NCR:	STEP	Description: 13. Description Section 1 part we out of to	on of NC on A	Initial Chief Eng	DER NON-CONFORMAN Corrective Action Section Action Description Chief Eng Scrap a distroy No man are	QA: N/C C	Verific Section	cation on C	Approval Chief Eng OAS 16 25 QSZUP2	Approval QC Inspector
NCR:	STEP	Description: 13. Description Section 1 part we out of to	on of NC on A	Initial Chief Eng	DER NON-CONFORMAN Corrective Action Section Action Description Chief Eng Scrap a destroy No replace	QA: N/C C	Verific Section	cation on C	Approval Chief Eng OAS 16 25 QSZUP2	Approval QC Inspector

>

June-20-12 2:48:52 PM Item ID: D3048-1 Accept Setup Start *N900040100* Revision ID: Doubler Item Name: Start Oty: 2.00 Start Date: 20/06/2012 **Cust Item ID: Required Date:** 04/07/2012 Req'd Qty: 2.00 **Customer:** Reference: Run Process Plan: Date: Tooling: Approvals: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ **Operation** Set Up/ Tool ID Tool # Plan Reject Accept Reject Insp. Work Center ID Description Qty Qty Number Stamp **Run Hours** Code Identify as per dwg & Stock Location: Delta Toll 160 0.00 CX 13/04/12 (1) *160* Packaging 0.00 Memo Packaging 170 QC21- Final Inspection - Work Order Release 0.00 *170* QC 0.00 Memo Quality Control

Of 13-04-12

Dart Aerosp	ace Ltd
-------------	---------

W/O:			WC	ORK ORDER CHANG	GES				· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			-							
Part No	:	PAR #:	Fault Cate	gory:	NCR: Y	es N	o DQ	\:	Date:	
		esolution:								
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC		The state of the s	tion B		Verific	ation	Approval	Approval
- DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sig	gn & ate	Section	on C	Chief Eng	QC Inspector
						-				
										. •
										:
								÷		
		1			.					

Picklist Print

June-20-12 2:48:55 PM

Work Order ID: 86098

86098

Parent Item:

D3048-1

D3048-1

Parent Item Name: Doubler

Start Date: 20/06/2012

Required Date: 04/07/2012

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP: A 02.11.19 New issue KJ/RF

IPP Rev:B Now on Waterjet 06-10-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S:063		Purchased	No		- 10-11-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	100	sf	268.9700	3.4583	7.280632	(1)	7,5	
*N 4000 4 TO	0.000								44			-	

M2024T3S 063

2024-T3 .063 sheet

Location	Loc Qty	Loc Code	
MAT022	268.97		
119916	73.27		
121197	195.7		12(197

Page 1

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	ES			-	
DATE	STEP	PROC	EDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								,	
						· · · · · · · · · · · · · · · · · · ·			
Part No	•	PAR #:	Fault Ca	teaory:	NCR: Yes	No DO	Δ.	Date:	<u> </u>
	R	esolution:	_ Disposit	lon: '	_ QA: N/C C	losed:		Date: _	
NCR:		W	ORK OR	DER NON-CONFORMA	ANCE (NCI	₹)			
DATE	STEP	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector
		The state of the s							
			*******			•.			
			*			·			
							-		
,			ı			1		I	I
							 		

DART AEROSPACE LTD	Work Order:	४५०५ ४
Description: Doubler	Part Number:	D3048-1
Inspection Dwg: D3048 Rev: A2		Page 1 of 1

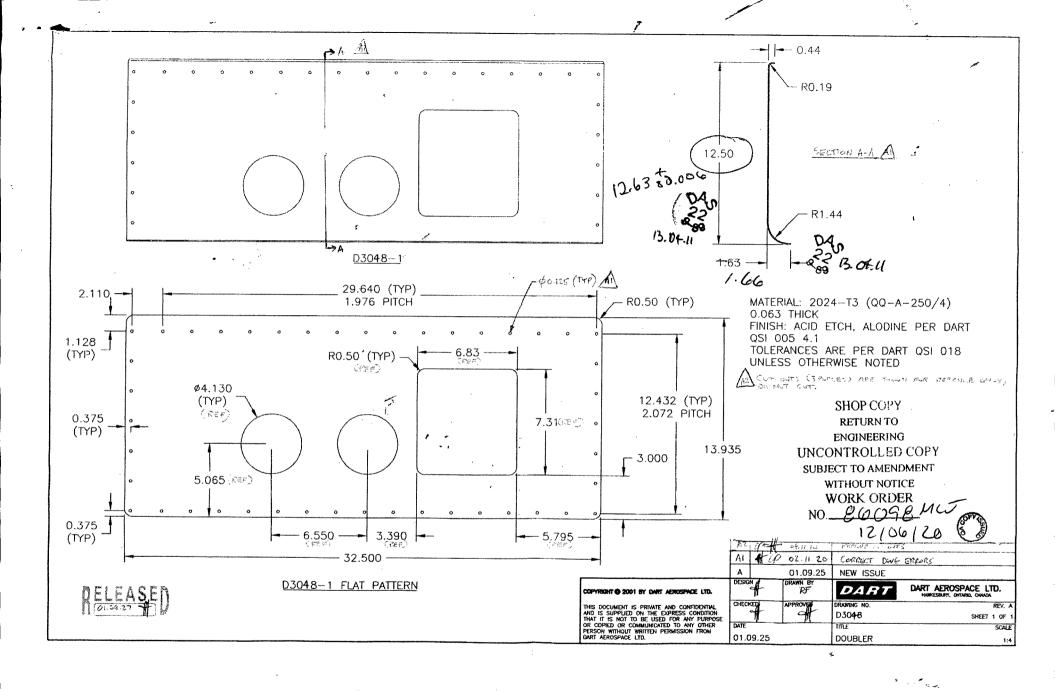
FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.125	+0.004/-0.001	461;	L		V BUZ	
0.375	+/-0.010	1371	۲		V	
0.375	+/-0.010	371	L		V	
1.128	+/-0.010	1,130	L		1	
2.110	+/-0.010	2.110	L		L	
2.072	+/-0.010	2072	2		V	
12.432	+/-0.010	12.435	7		7 Del	
13.935	+/-0.010	1 3.936)		7	
1,976	+/-0.010	1.974	L		7	
29.640	+/-0.010	39.640	1		-	
32.500	+/-0.010	321.56	2 '		4	
						,
						101
					1	
			,		-	
						120

Measured by:	B	Audited by:	2	Prototype Approval:	N/A
Date:	12-6-26	Date:	17/06/27	Date:	N/A

Rev	Date	Change	 Revised by	Approved
_ A	08.11.27	New Issue	KJ/EC	7
			<u> </u>	

Dart Ae	rospace	e Ltd						Ì
W/O:			W	ORK ORDER CHANGE	ES			
DATE	STEP	PROCEDURE CHANGE				Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								a a
				-			,	
								~ .
				<u> </u>				
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQA:	Date:	· ,
	R	esolution:	Dispositio	oń:	QA: N/C Cld	sed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)		
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
.								
			-					
		400					į	
<u> </u>	1							



Dart Aerospace Ltd

W/O:		WORK ORDER CI		1				
DATE	STEP PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		The same of the sa	•					
			·					

Part No:	PAR #:	Fault Category:		NCR: Yes No	DQA:	Date: _	
Resolution:		Disposition:	•	QA: N/C Close	d:	Date:	

NCR:			WORK OR	DER NON-CONFORMANG	E (NCR)						
DATE STEP	Description of NC		Corrective Action Section B	Verification	Approval	Approval					
	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
				•							
			-								
							· -				
	-			•							
	-			,							
		· · · · · · · · · · · · · · · · · · ·				:					
-						`					
	1										